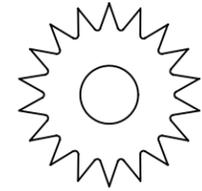
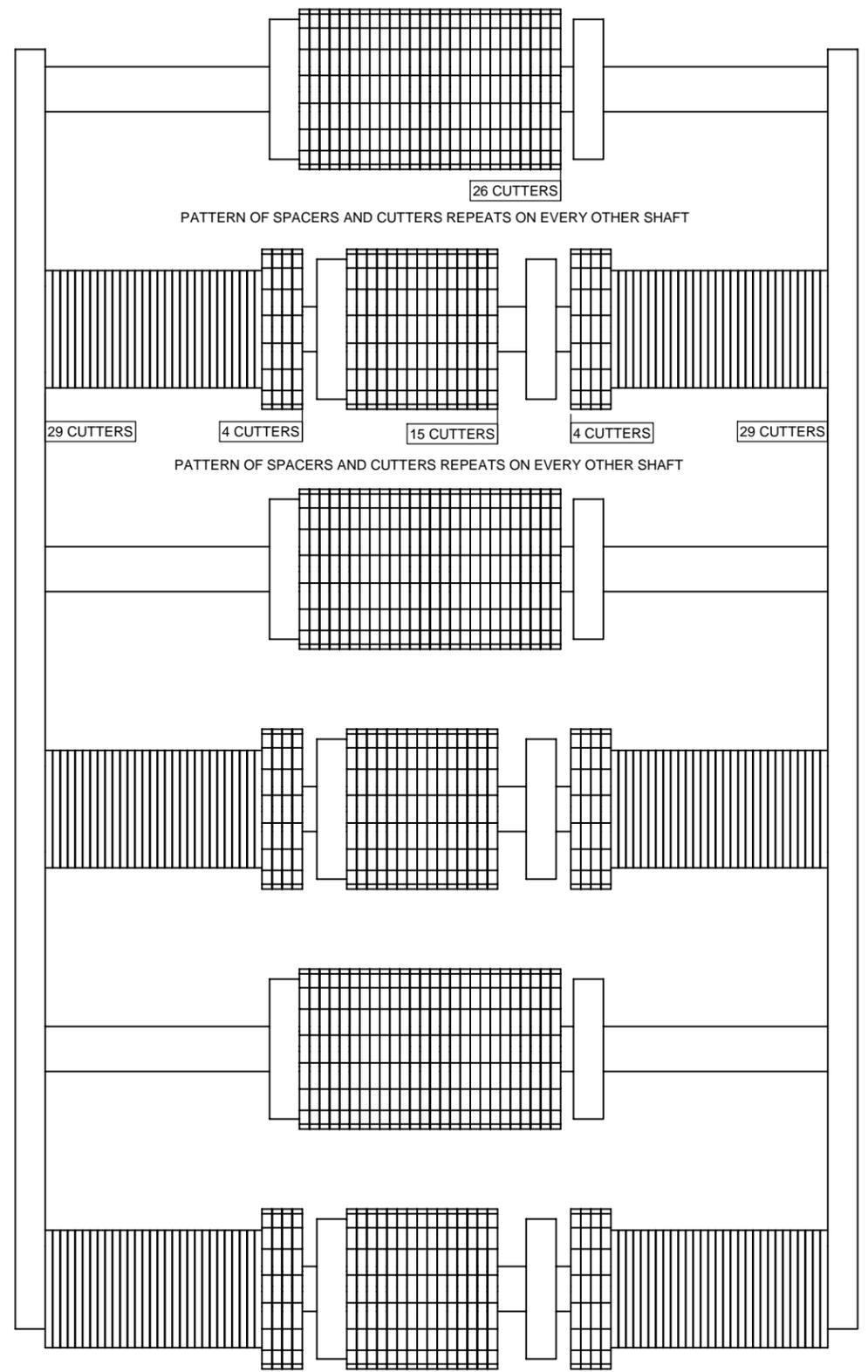


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CATALOG NUMBER	QUANTITY	DESCRIPTION
WA-1638-3	174	WASHER/9/16" FLAT
AT-999-6151	147	CUTTER/STEEL STAR, 18PT

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
<b>REVISION</b>					
<small>THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.</small>					
<b>APPROVAL</b>		<b>APPROVED BY: INITIAL</b>		<b>APPROVAL DATE: DATE</b>	
NEXT ASSY	REF DWG	TYP QTY PER MACHINE	PART NO		
<b>TOLERANCE MACHINING</b>		<b>BLASTRAC</b>		<small>6215 ALUMA VALLEY DRIVE OKLAHOMA CITY, OK 73121 U.S.A.</small>	
ANGLES ± .500°		AT-999-6151 CUTTER LAYOUT / 4 INCH			
1 PL DEC ± .060		BMP-250-X			
2 PL DEC ± .010		SCALE NA		DRWN PTR	
3 PL DEC ± .005		DATE 7/5/06		SHT 1 OF 1	
				<b>858-SD070</b>	

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